

Horn Mounting Bracket

Harley Davidson: Evolution Engines

1984-1999 CVO's 1984-1999 Touring

1984-1999 Dyna 1984-2000 Softail

1986-Current Sportster

HMT.23.10000 Instructions Rev:00

PLEASE READ BEFORE INSTALLING

TWISTED THROTTLE products should be installed by a qualified, experienced motorcycle technician. If you are unsure of your ability to properly install a product, please have the product installed by your local motorcycle dealer. TWISTED THROTTLE takes no responsibility for damages caused by improper installation.

All screws, bolts, and nuts, including all replacement hardware provided by TWISTED THROTTLE should be tightened to the torque specified in the OEM maintenance manual for your motorcycle. If no torque specifications are provided in the OEM maintenance manual, the following torques may be used:

M5	3.5 ft-lbs (5 Nm)
M6	7 ft-lbs (9.6 Nm)
M8	13 ft-lbs (18 Nm)

All screws, bolts, and nuts should be checked after driving the first 30 miles (50 km) to ensure that all are tightened to the proper torque.

Medium strength liquid thread-locker (i.e., "Locktite") should be used to secure all screws, bolts, and nuts.

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Installation Instructions



Step One: On the left side of the motorcycle, remove the OEM screws shown below from the top of each cylinder head.

Step Two: Next, re-use the OEM screws to bolt the Mounting Bracket (#1) to the heads and torque to 25 ft. lbs.

Step Three: Finally, bolt the horn to the Mounting Bracket (#1).

